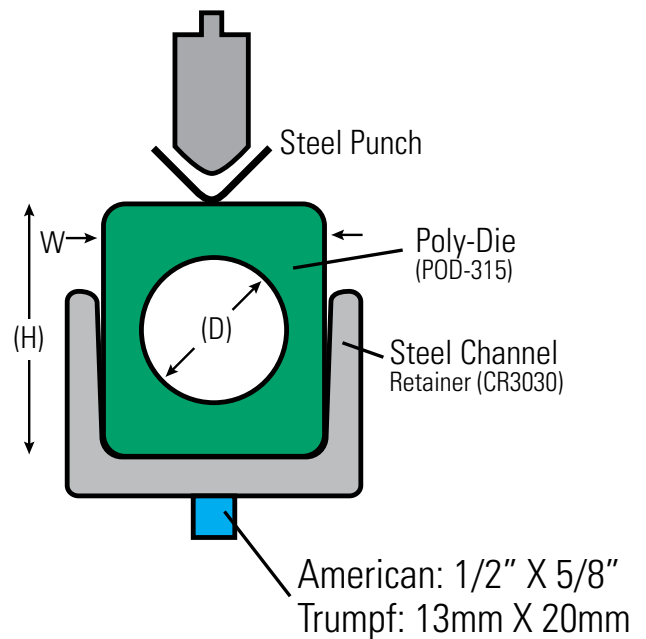




PODs for Radius V-Bends

- PODs are square or Rectangular shaped Pads, with a Flat top (2nd & 3rd pads in above photo). Designed for bending sharp or radiused V-bends.
- A molded hole through the full length of the pad provide for stress relief and require lower tonnage.
- PODs are designed to fit in standard ASTM Steel C-Channels, to function as holders or Retainers.
- Available in several deflections and durometers

95A - Amber	15% Deflection	Medium Hard
90A - Red	25% Deflection	Medium
80A - Green	35% Deflection	Medium Soft
70A - Blue	40% Deflection	Soft



PART NUMBER	PAD WIDTH	PAD HEIGHT	HOLE DIA.	# OF FORMING SURFACES	GAUGE CAP FOR 90-V	SIZE FOR 90-Radius	RETAINER PART #
POD-112	2.25"	2.25"	1.0" dia	4	12 ga.	3/8" R	CR2222
POD-312	3.0"	3.0"	1.25" dia	4	10 ga.	1/2" R	CR3030
POD-315	3.0"	3.0"	1.50" dia	4	12 ga.	5/8" R	CR3030
POD-320	3.0"	3.0"	2.0" dia	4	14 ga.	3/4" R	CR3030
POD-415	5.0"	4.0"	1.50" dia	2	7 ga.	3/4" R	CR4050
POD-420	5.0"	4.0"	2.0" dia	2	10 ga.	1" R	CR3030
POD-430	5.0"	4.0"	3.0" oval	2	12 ga.	1-1/2" R	CR4050
POD-640	6.0"	5.0"	4.0" oval	2	12 ga.	2" R	CR5060
POD-650	6.0"	5.0"	5.0" oval	2	16 ga.	2-1/2" R	CR5060